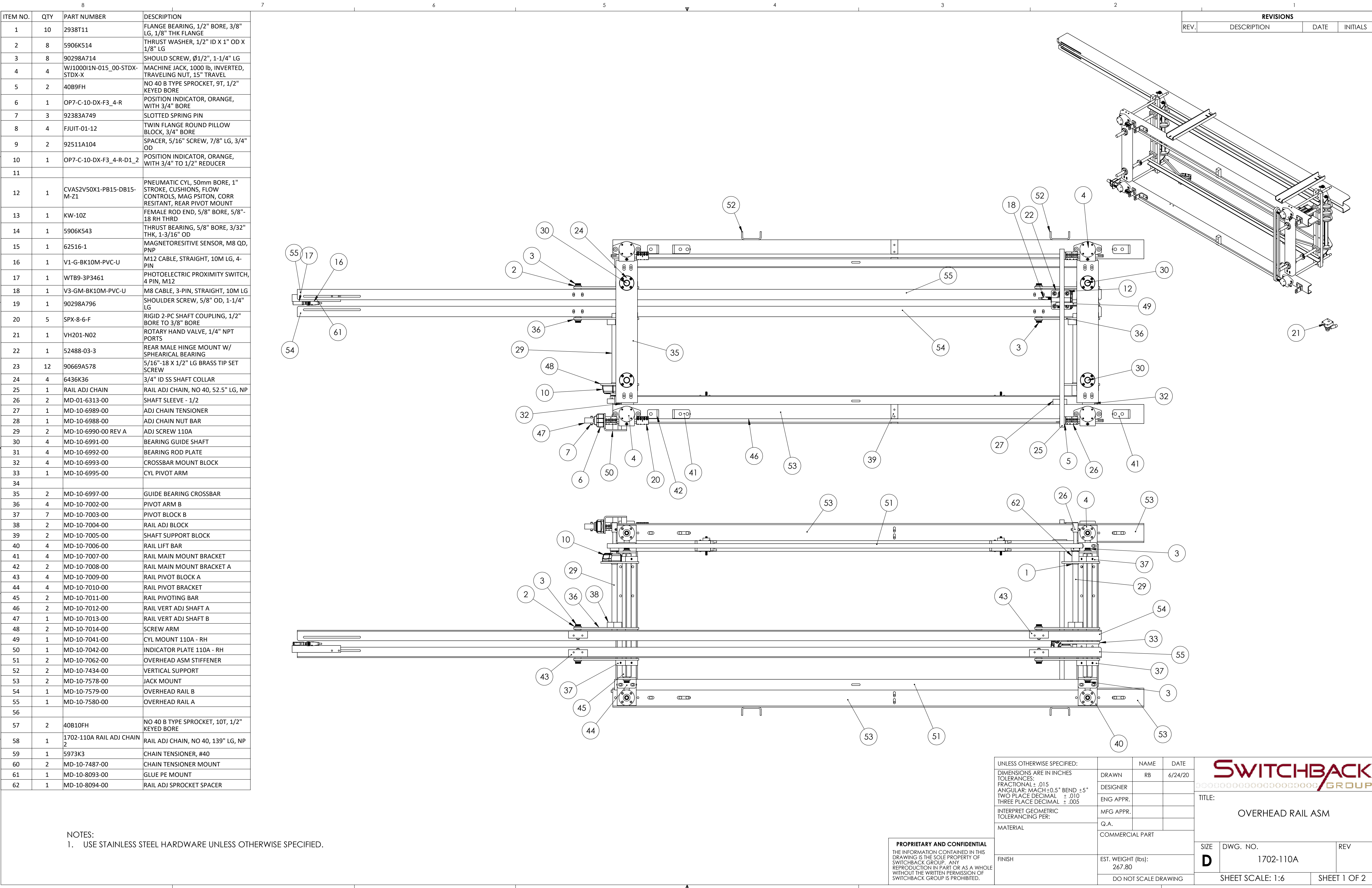




ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	10	2938T11	FLANGE BEARING, 1/2" BORE, 3/8" LG, 1/8" THK FLANGE
2	8	5906K514	THRUST WASHER, 1/2" ID X 1" OD X 1/8" LG
3	8	90298A714	SHOULD SCREW, Ø1/2", 1-1/4" LG
4	4	WJ1000I1N-015_00-STDX-STDX-X	MACHINE JACK, 1000 lb, INVERTED, TRAVELING NUT, 15" TRAVEL
5	2	40B9FH	NO 40 B TYPE SPROCKET, 9T, 1/2" KEYED BORE
6	1	OP7-C-10-DX-F3_4-R	POSITION INDICATOR, ORANGE, WITH 3/4" BORE
7	3	92383A749	SLOTTED SPRING PIN
8	4	FJUIT-01-12	TWIN FLANGE ROUND PILLOW BLOCK, 3/4" BORE
9	2	92511A104	SPACER, 5/16" SCREW, 7/8" LG, 3/4" OD
10	1	OP7-C-10-DX-F3_4-R-D1_2	POSITION INDICATOR, ORANGE, WITH 3/4" TO 1/2" REDUCER
11			
12	1	CVAS2V50X1-PB15-DB15-M-Z1	PNEUMATIC CYL, 50mm BORE, 1" STROKE, CUSHIONS, FLOW CONTROLS, MAG PSITON, CORR RESITANT, REAR PIVOT MOUNT
13	1	KW-10Z	FEMALE ROD END, 5/8" BORE, 5/8"-18 RH THRD
14	1	5906K543	THRUST BEARING, 5/8" BORE, 3/32" THK, 1-3/16" OD
15	1	62516-1	MAGNETORESISTIVE SENSOR, M8 QD, PNP
16	1	V1-G-BK10M-PVC-U	M12 CABLE, STRAIGHT, 10M LG, 4-PIN
17	1	WTB9-3P3461	PHOTOELECTRIC PROXIMITY SWITCH, 4 PIN, M12
18	1	V3-GM-BK10M-PVC-U	M8 CABLE, 3-PIN, STRAIGHT, 10M LG
19	1	90298A796	SHOULDER SCREW, 5/8" OD, 1-1/4" LG
20	5	SPX-8-6-F	RIGID 2-PC SHAFT COUPLING, 1/2" BORE TO 3/8" BORE
21	1	VH201-N02	ROTARY HAND VALVE, 1/4" NPT PORTS
22	1	52488-03-3	REAR MALE HINGE MOUNT W/ SPHERICAL BEARING
23	12	90669A578	5/16"-18 X 1/2" LG BRASS TIP SET SCREW
24	4	6436K36	3/4" ID SS SHAFT COLLAR
25	1	RAIL ADJ CHAIN	RAIL ADJ CHAIN, NO 40, 52.5" LG, NP
26	2	MD-01-6313-00	SHAFT SLEEVE - 1/2
27	1	MD-10-6989-00	ADJ CHAIN TENSIONER
28	1	MD-10-6988-00	ADJ CHAIN NUT BAR
29	2	MD-10-6990-00 REV A	ADJ SCREW 110A
30	4	MD-10-6991-00	BEARING GUIDE SHAFT
31	4	MD-10-6992-00	BEARING ROD PLATE
32	4	MD-10-6993-00	CROSSBAR MOUNT BLOCK
33	1	MD-10-6995-00	CYL PIVOT ARM
34			
35	2	MD-10-6997-00	GUIDE BEARING CROSSBAR
36	4	MD-10-7002-00	PIVOT ARM B
37	7	MD-10-7003-00	PIVOT BLOCK B
38	2	MD-10-7004-00	RAIL ADJ BLOCK
39	2	MD-10-7005-00	SHAFT SUPPORT BLOCK
40	4	MD-10-7006-00	RAIL LIFT BAR
41	4	MD-10-7007-00	RAIL MAIN MOUNT BRACKET
42	2	MD-10-7008-00	RAIL MAIN MOUNT BRACKET A
43	4	MD-10-7009-00	RAIL PIVOT BLOCK A
44	4	MD-10-7010-00	RAIL PIVOT BRACKET
45	2	MD-10-7011-00	RAIL PIVOTING BAR
46	2	MD-10-7012-00	RAIL VERT ADJ SHAFT A
47	1	MD-10-7013-00	RAIL VERT ADJ SHAFT B
48	2	MD-10-7014-00	SCREW ARM
49	1	MD-10-7041-00	CYL MOUNT 110A - RH
50	1	MD-10-7042-00	INDICATOR PLATE 110A - RH
51	2	MD-10-7062-00	OVERHEAD ASM STIFFENER
52	2	MD-10-7434-00	VERTICAL SUPPORT
53	2	MD-10-7578-00	JACK MOUNT
54	1	MD-10-7579-00	OVERHEAD RAIL B
55	1	MD-10-7580-00	OVERHEAD RAIL A
56			
57	2	40B10FH	NO 40 B TYPE SPROCKET, 10T, 1/2" KEYED BORE
58	1	1702-110A RAIL ADJ CHAIN 2	RAIL ADJ CHAIN, NO 40, 139" LG, NP
59	1	5973K3	CHAIN TENSIONER, #40
60	2	MD-10-7487-00	CHAIN TENSIONER MOUNT
61	1	MD-10-8093-00	GLUE PE MOUNT
62	1	MD-10-8094-00	RAIL ADJ SPROCKET SPACER

REVISIONS			
REV.	DESCRIPTION	DATE	INITIALS

NOTES:
1. USE STAINLESS STEEL HARDWARE UNLESS OTHERWISE SPECIFIED.

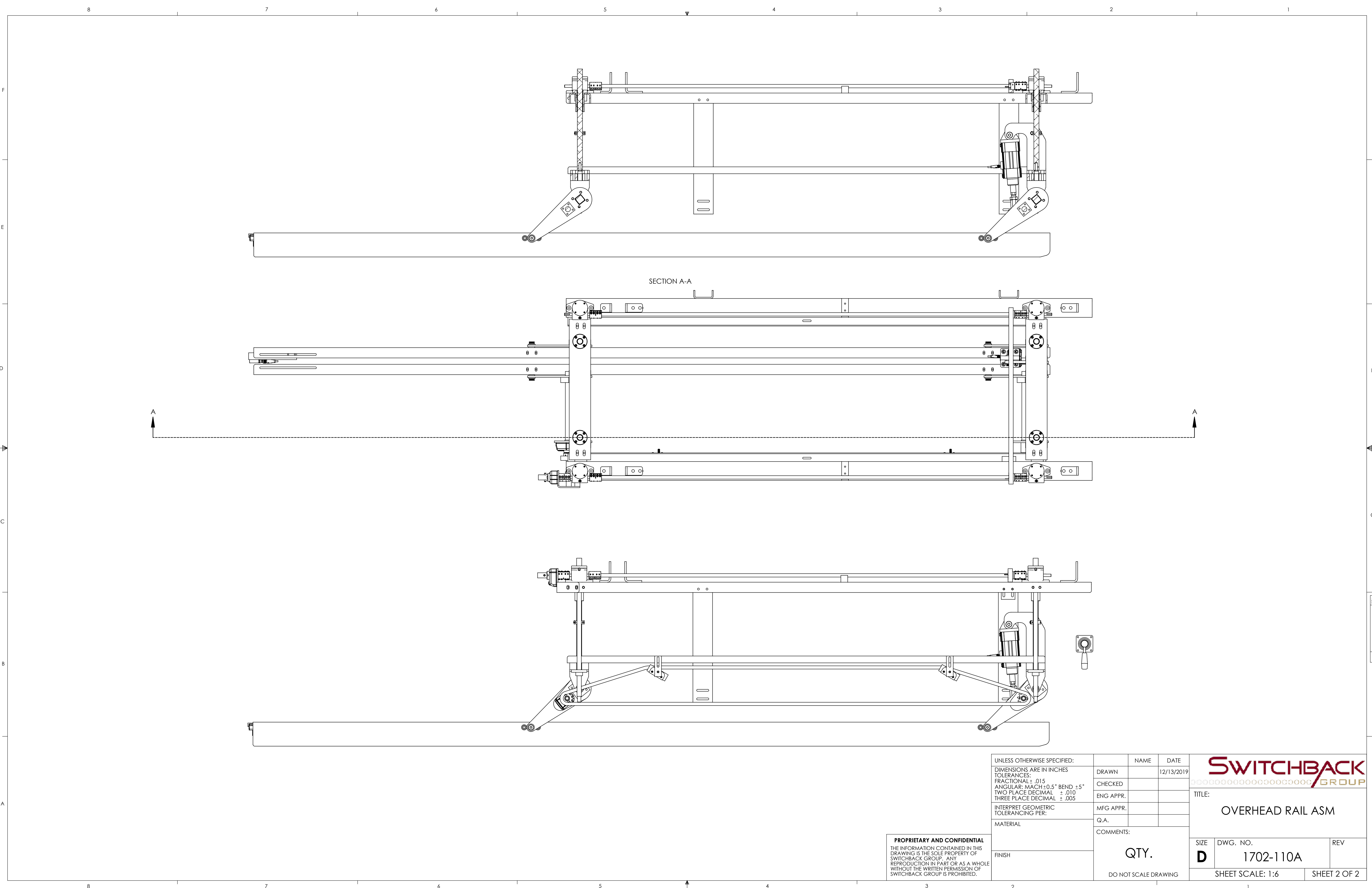
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SWITCHBACK GROUP. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SWITCHBACK GROUP IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .015 ANGULAR: MACH ±0.5° BEND ±5° TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL		NAME	DATE
	DRAWN	RB	6/24/20
	DESIGNER		
	MFG APPR.		
	Q.A.		
FINISH	EST. WEIGHT (lbs): 267.80	COMMERCIAL PART	
		DO NOT SCALE DRAWING	



TITLE:
OVERHEAD RAIL ASM

SIZE D	DWG. NO. 1702-110A	REV
SHEET SCALE: 1:6		SHEET 1 OF 2



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SWITCHBACK GROUP. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SWITCHBACK GROUP IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm .015$
ANGULAR: MACH $\pm 0.5^\circ$ BEND $\pm 5^\circ$
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH

	NAME	DATE
DRAWN		12/13/2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
QTY.		
DO NOT SCALE DRAWING		



TITLE:

OVERHEAD RAIL ASM

SIZE	DWG. NO.	REV
D	1702-110A	
SHEET SCALE: 1:6		SHEET 2 OF 2